

Window production

HE HOMAG

Processing centres

CENTATEQ S-800

Configuration examples

YOUR SOLUTION

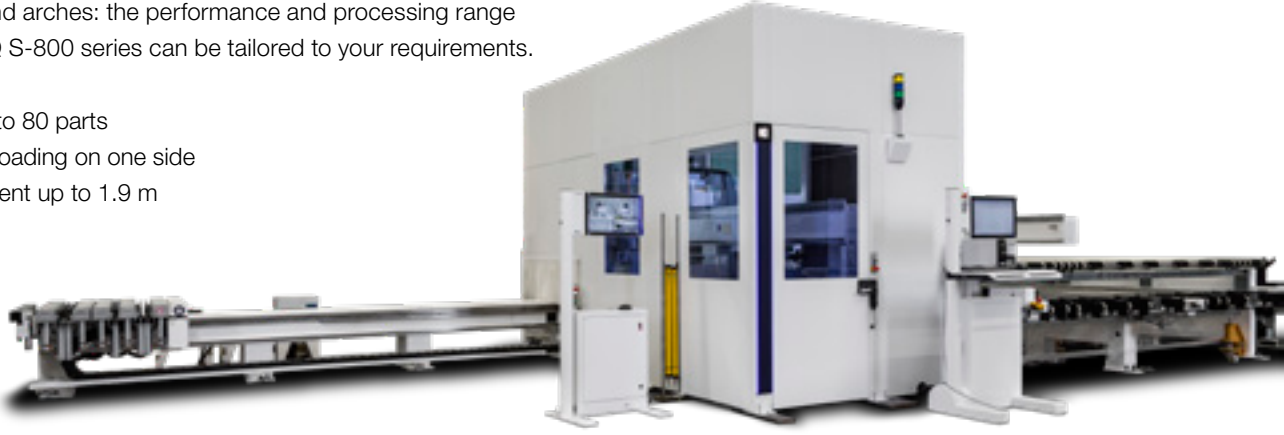


CENTATEQ S-800 |

Tailored to your needs

15 or 45 windows per shift; mortised, doweled or screwed corner joints; additional table for doors and arches: the performance and processing range of the CENTATEQ S-800 series can be tailored to your requirements.

- Feed buffer: up to 80 parts
- Loading and unloading on one side
- Double assignment up to 1.9 m



PERFORMANCE: WINDOWS/SHIFT		
<p>811/BD</p> <ul style="list-style-type: none"> ▪ Main spindle with tool tower tool change system ▪ 1 Clamping table with double assignment 	Up to 31	
<p>812/BD</p> <ul style="list-style-type: none"> ▪ Main spindle with tool tower tool change system ▪ Auxiliary spindle with piggyback tool changer ▪ 1 Clamping table with double assignment 	Up to 37	
<p>812/2B</p> <ul style="list-style-type: none"> ▪ Main spindle with tool tower tool change system ▪ Auxiliary spindle with piggyback tool changer ▪ 2 Clamping tables with double assignment 	Up to 44	
<p>813/2B</p> <ul style="list-style-type: none"> ▪ 2 Main spindles each with a tool tower tool change system ▪ Auxiliary spindle with piggyback tool changer ▪ 2 Clamping tables with double assignment 	Up to 44	



High performance thanks to clamping table with double assignment up to 1.9 m. Thus 2 parts in progress simultaneously



From XXS to XXL: parts from a window breast length of 115 mm, up to 4.2 m without repositioning, up to 6 m with repositioning.



Maximum flexibility thanks to free clamping in all directions. With the ability to clamp in the rabbet for very narrow views CNC precision by gripper system with servo drives.



Flexible tool change system. All tools can be accessed directly without changeover and resorting, with short changing times thanks to the pre-changing system with gripper.



woodWOP programming system for single parts, ideal for the parametric manual programming of special parts and as an interface without the need for additional third-party software.



woodFlex production line control unit for the graphical part visualization and tracking. Direct connection to industry software with fully automated generation of the programs and machine assignment.



Processing of arches, doors and panels on a console table or automatically (option).



Extraction of glazing beads. Also allows a finishing cut of the glazing rebate. No addition processing required. Frame an glazing bead always stay together (Option)

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